

#### ABSTRACT OF THE DISCLOSURE

At a step S4 of a flowchart representing the operation of a disk drive, a recording or playback operation requested by the user is carried out. Then, the flow of the operation goes on to a step S5 to form a judgment as to whether or not to correct focus precision. If the focus precision is to be corrected, the flow of the operations goes on to a step S6 at which a command is issued to move an optical pickup from the current position to a location preceding the current position by 1 track. At the next step S7, the focus precision is corrected by playing back data already recorded on the location preceding the current position by 1 track.